

IN THE SPECIFICATION

Please amend paragraph [0001] as follows:

Different kinds of boards and other flat elements which are joined to each other by means of tongue and groove are well known. Tongue and groove are nowadays normally made by milling which is a rational method. It is however difficult to achieve complex cross-sections with undercuts with traditional milling, especially in narrow grooves. It is known to achieve undercuts to some degree by utilising more than one milling tool with different rotation axis. The problem with this method is however that it is very difficult to obtain desirable tolerances due to vibrations and flexing in the machine since there must be some distance between the different milling tools. The cross-section possible to manufacture by this method is also limited since the milling tool will have to rotate through the opening of for example a groove. It is desirable to achieve a process where the tolerance play is good, undercuts with sharper angles are possible to manufacture and where dust and particles [[form]] from the milling isn't obstructing the process.